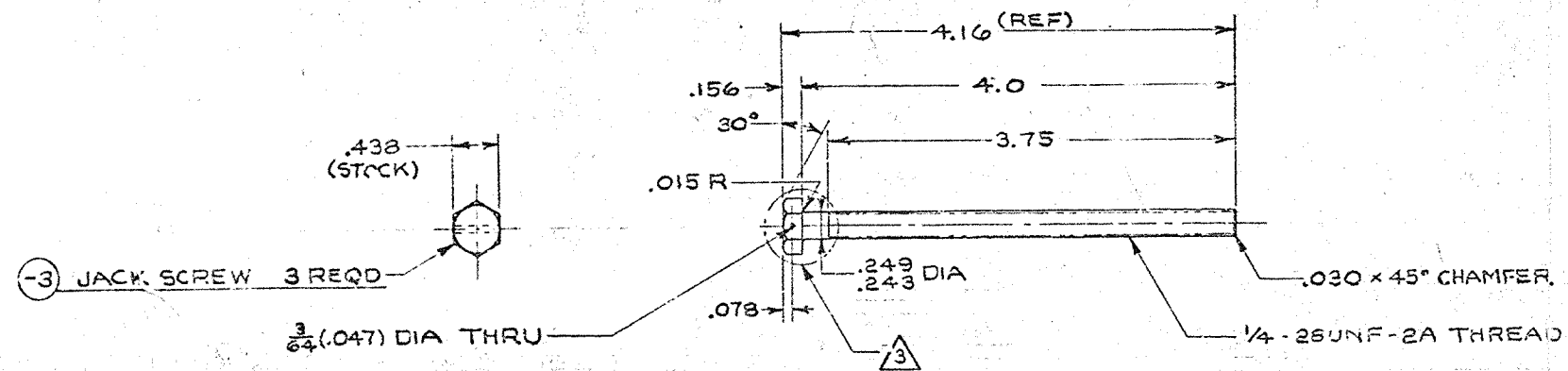


[illegible]

T101308 JACK SCREW SET

	212-040-365	AH-IS					
		41Z NB					
		41Z					
		20SA-I					
		AH-IS		212-040-004	20SA-I		212-040-003 AH-IJ
		AH-IJ			21Z		UH-IN
		UH-IN			UH-IN		20SA-I
	212-040-365	21Z		212-040-004	AH-IJ		212-040-003 21Z
	212-040-004	ICAM					212-040-001 AH-IS
		AH-IS					
		41Z NB		212-040-093	41ZNB		AH-IJ
		41Z		212-040-003	41Z		UH-IN
	212-040-004	AH-IS		- 212-040-003	AH-IS		21Z
OAS:	NEXT ASSY	USED ON	DASH NO.	NEXT ASSY	USED ON	DASH NO.	NEXT ASSY USED ON
NO.	APPLICATION		NO.	APPLICATION		NO.	APPLICATION

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THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.

FOR APPROVED INTERCHANGEABLE
EQUIVALENTS AND SUPERSEDED
PARTS—SEE BHT STANDARD 170-001

SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 299-009-900.

TOOL USAGE BLOCK								
	COLUMN	V2	V3	V4	V5	V6	V7	V8
	PARAGRAPH	REMARKS	TOOL NO.	OPERATION	PART NO. & NAME	OPERATION	PART NO. & NAME	OF ASSY NO.
C	I		T101308	REMOVE	204-040-203 QUILL ASSY	FROM	204-040-153 CASE ASSY	204-040-001
	II		T101308	REMOVE	204-040-162 COVER ASSY	FROM	204-040-161 OR 204-040-306 SLEEVE ASSY	204-040-208
	III		T101308	REMOVE	204-040-208 QUILL ASSY	FROM	204-040-153 CASE ASSY	204-040-210
C	IV		T101308	REMOVE	204-040-404 OR 204-040-412 OR 204-040-413 SLEEVE ASSY	FROM	204-040-403 CASE ASSY	204-040-004
9	V		T101308	REMOVE	204-040-153 CASE ASSY	FROM	204-040-154 CASE ASSY	204-040-001
C 9	VI		T101308	REMOVE	204-040-419 SLEEVE ASSY	FROM	204-040-418 CASE ASSY	204-040-004

REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVAL
A	ADDED YH40 TO N/A BLOCK	9-11-57	WILLIAMS KEYS
B	SER E.O. 224-AA-2275	12-3-57	W. R. G. (SIGNED)
C	SER E.O. 224-GB-7971 CHG. N/A BLOCK TO SHOW CHG. TO ADDED N/A BLOCK	2-18-58	W. R. G. (SIGNED)
D	INC. E.O. 224-DB-5422 ADDED SUSPD. LIST NOTICE AND ASL	4-7-58	HERGEN (SIGNED)
E	INC E.O. 224-3E1549, CHAD N/A REGENTS FOR TIO130	2-7-53	MCNALLY (SIGNED)

204-140-210	HU-1A	REF	REF
200			
004			
001	HU-1A		
210	HU-1		
200			
004			
204-040-201	HU-1	REF	REF
DASH	NETS	NETS	NETS
NO.	APPLICATION	QTY	REG.

(E1)  CADMIUM PLATE PER QQ-P-416 CLASS 2 TYPE II.

LOCKWIRE (3) THREE -3 JACK SCREWS TOGETHER
AND STOCK AS JACK SCREW SET:
TAG WITH PART NUMBER PER SP3 FW 4050.
ALT. MATERIALS PER MATL SUB. CHART E31 OR
MAY BE MADE FROM AN4H40A.BOLT. WHEN MADE
FROM BOLT, HEAD SHALL BE PER AN4H40A
HEAT TREAT TO 125,000 ~ 145,000 PSI. TENSILE
STRENGTH, ROCKWELL R_c 27-32
I. BREAK SHARP EDGES .015 APPROX
NOTES:

NOTES:

TI01308
E

AR 4 21 GAGE WIRE, STEEL (AN 995 C32)

3 T101308-3 JACK SCREW 4140 STEEL HEX BARMIL-S-5626 CONO C-4

T101308 JACK SCREW SET

PART NUMBER	PART NAME	MATERIAL	COUNTRY OF ORIGIN	USE OF MATERIAL	DATE
204-040-210 YH-40	REF REF			JACK SCREW SET.	BELL
204-040-208				TRANSMISSION & TAIL ROTOR GEAR BOXES	
204-040-004					
204-040-001 YH-40					
204-040-210 XH-40	REF REF				
-208					
-004					
204-040-001 XH-40	REF REF				

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